



承 认 书

APPROVAL SHEET

客 户:

CUSTOMER: _____

品 名:

PARTNAME: _____ 铝电解电容器(E-CAP)

系 列:

SERIES: _____ CD82 (RT) 系列

规 格:

SPECIFICATION: _____ 见尺寸表

版本号:

VERSION: _____ QWH-18.001

日 期:

DATE: _____ 2018.01.01

制 造 MANUFACTURE		客 户 CUSTOMER	
拟 制 FORMULATE	批 准 APPROVAL	检 验 CHECK	批 准 APPROVAL
郭嘉敏	技术部		



修改记录

REVISION RECORD

[illegible]



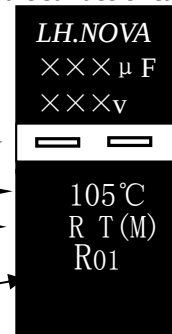
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2.2 标记 MARKING

2.2.1 在电容器体上应注明如下内容 The following items shall be marked indelibly on the surface of capacitor:

- (1) 生产厂商商标 Manufacturer's name or trade mark. _____
(2) 电容量 Capacitance. _____
(3) 工作电压 Rated voltage. _____
(4) 负极标志 Polarity of the terminals. _____



- (5) 上限工作温度 Maximum operating temperature. 示例 Sample: 105°C
(6) 系列代码及容量偏差代码 Series Code & Capacitance tolerance Code
示例 Sample: RT (M)
系列代码 容量偏差代码

- (7) 生产日期 Produce date 示例 Sample: R 01
YEAR MONTH

I、年份代码表示原则: YEAR CODE:

年份 Year	2001	2002	2003	2004		2018		2026	2027	2028		2052
代码 Code	A	B	C	D		R		Z	A	B		Z

II、月份代码表示原则: MONTH CODE:

月份 Month	1 月份	4 月份	7 月份	10 月份
代码 Code	01	04	07	10

(8) PVC 胶管 PVC SLEEVE

2.2.2 标记颜色 Marking color

套管颜色 Sleeve color: 黑色 Black

标记颜色 Marking color: 白色 White.

3、主要特性表 MAIN SPECIFICATIONS

项目 Item	主要特性 Performance Characteristics	
额定工作电压范围 Rated Voltage Range	6.3~100V.DC	160~500V.DC
使用温度范围 Operating Temperature Range	-40℃~+105℃	-25℃~+105℃
标称静电容量范围 Nominal Capacitance Range	0.47~10000 μ F	1~220 μ F
静电容量允许偏差 Capacitance Tolerance	± 20% (M, +20℃, 120Hz)	
漏电流 Leakage Current (20℃)	额定工作电压(V) Rated working voltage	6.3~100 160~500
	漏电流 Leakage current	2 分钟后 I≤0.01CV 或 3(μ A), 取 最大值 After 2 min. I≤0.01CV or 3(μ A), Whichever is greater.
C: 标称静电容量 (μ F) Nominal Capacitance in μ F V: 额定工作电压 (V) Rated working voltage in V		
损耗角正切 DF Dissipation Factor	额定工作电压(V) Rated working voltage	6.3 10 16 25 35 50 63 100 160~500
	DF(MAX) (20℃,120Hz)	0.26 0.22 0.18 0.16 0.14 0.12 0.10 0.08 0.15
当容量值大于 1000 μ F 时, 每增加 1000 μ F, DF 值加 0.02 For capacitance of more than 1000 μ F, add 0.02 for every increase of 1000 μ F.		

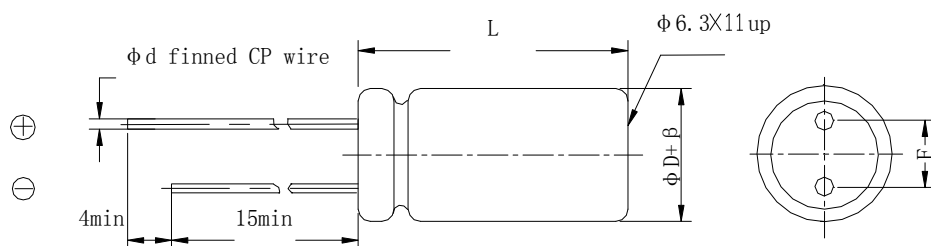


项目 Item	主要特性 Performance Characteristics																
浪涌电压 Surge Voltage	额定工作电压(V) Rated working voltage	6.3	10	16	25	35	50	63	100	160	200	250	350	400	450	500	
	浪涌电压(V) Surge voltage	8	13	20	32	44	63	79	125	200	250	300	400	450	500	550	
温度特性 Temperature Stability	额定工作电压(V) Rated working voltage			6.3	10	16	25	35	50	63	100	160~250		350~450		500	
	阻抗比(120Hz) Impedance Ratio	z-25℃/z+20℃			4	3	2	2	2	2	2	2	3	4		6	
		z-40℃/z+20℃			8	6	4	3	3	3	3	3	--	--		--	
高温负荷特性 Load life	在+105℃ 环境中施加额定工作电压和最大允许纹波电流 3000 小时后,电容器的性能符合下面要求: After application of rated working voltage with max permissible ripple current specified at +105℃ for 3000 hours, capacitors meet the characteristics requirements measured at +20℃ listed at below: 1、电容量变化率:±25%初始测量值以内 Capacitance change : ±25% initial measured value 2、漏电流: ≤初始规定值 Leakage current:≤initial specified value 3、损耗角正切值≤200%倍初始规定值 Dissipation factor: ≤200% initial specified value																
			外径 Case Dia	时间(hrs) Life Time													
高温贮存特性 Shelf life			φ D≤8	2000													
			φ D≥10	3000													
	在+105℃环境无负荷放置 1000 小时后, 电容器的性能符合下面要求 After leaving capacitors under no load at +105℃ for 1000 hours, capacitors meet the characteristics listed as below: 1、电容量变化率:±20%初始测量值以内 Capacitance change : ±20% initial measured value 2、漏电流: ≤200%初始规定值 Leakage current:≤200% initial specified value 3、损耗角正切值≤200%倍初始规定值 Dissipation factor: ≤200% initial specified value																

4. 产品结构 PRODUCT STRUCTURE (mm)

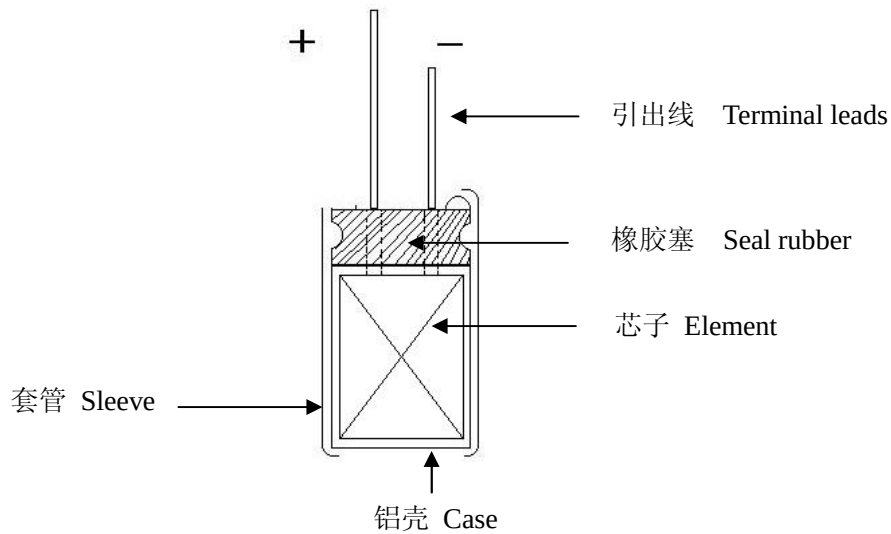
4.1 外形尺寸 SHAPE AND DIMENSIONS

β	±0.5			±1.0			
ΦD	5	6.3	8	10	12.5	16	18
F±0.5	2.0	2.5	3.5	5.0		7.5	
Φd±0.1	0.5		0.6			0.8	
L	11,12		12,16	12,16,20	16,20,25	16,20,25,30,35	20,25,30,35,40
	L≤16: L±1.5; L>16: L±2.0						

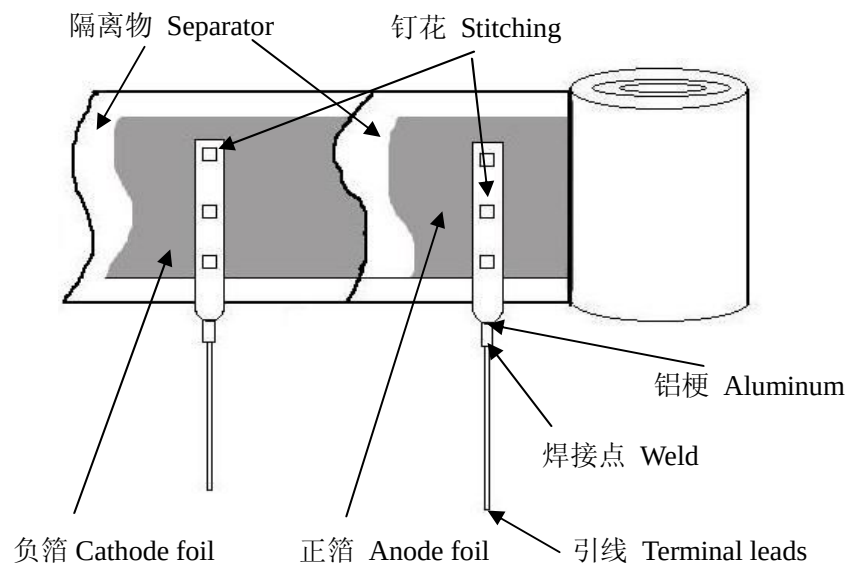




4. 1. 1 内部构造图及构成材料 INTERNAL CONSTRUCTION AND COMPONENTS



芯子分解图 Dicomposing figure of clement

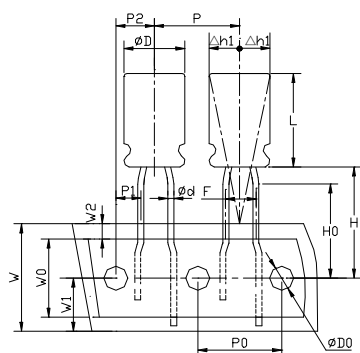


序号 Components	材料.规格.处理 Materials.Finish/Specification	序号 Components	材料.规格.处理 Materials.Finish/Specification
1 铝壳 Case	铝 Aluminum	5 隔离物 Separator	电解纸 Paper
2 套管 Sleeve	胶管 Sleeve	6 正箔 Anode foil	高纯铝 Fine Aluminum
3 封口塞 Seal	合成橡胶 Synthesized rubber	7 负箔 Cathode foil	铝 Aluminum
4 引线 Terminal lead	CP 线(铁+锡) CP wire (Fe+Sn)	8 电解液 Electrolyte	有机溶剂 Organic Solvent etc

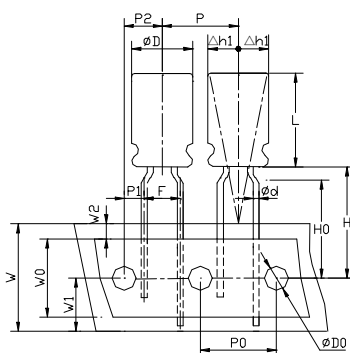


4.2 引线编带 TAPING METHOD (mm)

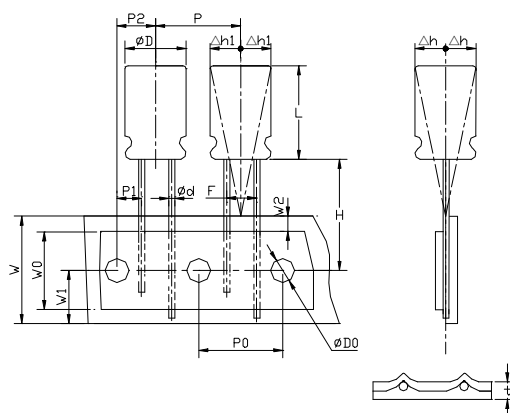
A 型 A Taping



F 型 F Taping



P 型 P Taping



外径 Case Dia 项目及误差 Item Tolerance	Φ4	Φ5	Φ6.3	Φ4	Φ5	Φ6.3	Φ8	Φ8	Φ10	Φ12~Φ13	Φ16~Φ18
L+2max	5~16			5~16			7~20	7~20	9~20	16-25	16-25
代码 Taping code	A			F				P			
Φd±0.05	0.45~0.50			0.45~0.50			0.60		0.60	0.60	0.8
P±1.0	12.70			12.70				12.70		15.0	30.0
P ₀ ±0.2	12.70			12.70				12.70		15.0	15.0
P ₁ ±0.5	5.10			3.85				4.60	3.85	5.00	3.75
P ₂ ±0.5	6.35			6.35				6.35		7.50	
F± ^{0.5} _{0.2}	2.50			5.00				3.50	5.00±0.5		7.5±0.5
H±0.5	18.5										
H ₀ ±0.5	16.5	-	16.5				-				
W±0.3	18.00										
W ₀ min	10.00										
W ₁ ±0.5	9.00										
W ₂ max	3.00										
ΦD ₀ ±0.2	4.00										
△h max	0.50										
△h ₁ max	0.50										
t±0.2	0.60										

5. 纹波电流频率因子 RIPPLE CURRENT FREQUENCY COEFFICIENT

WV(V) Freq (Hz)	50 (60)	100 (120)	1K	10K	≥100K
6.3~100	0.20	0.40	0.70	0.80	1.00
160~500	0.25	0.50	0.80	0.90	1.00



6. 尺寸表、允许纹波电流 DIMENSIONS AND RIPPLE CURRENT (RT)

WV/V Cap/μF	6.3(LA)		10(LB)		16(LC)		25(LD)		35(LE)		50(LF)		63(LG)		100(MA)	
	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)
0.47(R47)											5×11	11			5×11	13
0.68(R68)											5×11	15			5×11	16
1(1R0)											5×11	18			5×11	23
1.5(1R5)											5×11	23			5×11	25
2.2(2R2)											5×11	28			5×11	33
3.3(3R3)											5×11	38			5×11	44
4.7(4R7)							5×11	36	5×11	41	5×11	45	5×11	51	5×11	55
6.8(6R8)							5×11	60	5×11	47	5×11	58	5×11	68	6.3×12	70
10(100)					5×11	52	5×11	60	5×11	66	5×11	76	5×11	83	6.3×12	98
15(150)					5×11	60	5×11	70	5×11	77	5×11	78	6.3×12	90	8×12	110
22(220)	5×11	51	5×11	68	5×11	82	5×11	87	5×11	98	6.3×12	110	6.3×12	130	8×12	170
33(330)	5×11	83	5×11	98	5×11	98	5×11	105	6.3×12	130	6.3×12	160	6.3×12	165	10×12	240
47(470)	5×11	98	5×11	105	5×11	120	6.3×12	120	6.3×12	170	6.3×12	185	8×12	230	10×12	310
68(680)	5×11	110	5×11	120	6.3×12	150	6.3×12	160	6.3×12	190	8×12	230	8×12	250	10×16	440
100(101)	5×11	150	6.3×12	160	6.3×12	190	6.3×12	210	8×12	280	8×12	310	10×12	380	10×20	580
150(151)	6.3×12	180	6.3×12	200	6.3×12	250	8×12	270	8×12	440	10×12	420	10×16	480	12.5×25	680
220(221)	6.3×12	240	6.3×12	260	8×12	330	8×12	360	10×12	480	10×16	600	10×20	700	12.5×25	860
330(331)	6.3×12	310	8×12	380	8×12	400	10×12	530	10×16	650	10×20	800	12.5×20	980	16×25	1080
470(471)	8×12	420	8×12	440	10×12	590	10×16	700	10×20	870	12.5×20	1100	12.5×25	1200	16×30	1300
680(681)	8×12	520	10×12	620	10×16	740	10×20	950	12.5×20	980	12.5×25	1220	16×25	1380	18×30	1680
1000(102)	10×12	690	10×16	800	10×20	1050	12.5×20	1280	12.5×25	1500	16×25	1650	16×30	1800	18×40	1980
1500(152)	10×16	894	10×20	1050	12.5×20	1210	12.5×25	1400	16×25	1600	16×30	1850	18×30	2300		
2200(222)	10×20	1380	12.5×20	1500	12.5×25	1700	16×25	1840	16×30	2200	16×35 18×30	2230	18×40	2700		
3300(332)	12.5×20	1650	12.5×25	1820	16×25	1950	16×30	2200	18×30	2500	18×40	2710				
4700(472)	12.5×25	1980	16×25	2100	16×30	2350	18×30	2400	18×40	3100						
6800(682)	16×25	2220	16×30	2400	18×30	2600										
10000(103)	16×30	2730	18×30	2920	18×35	3200										

WV/V Cap/μF	160(MB)		200(MC)		250(MD)		350(MF)		400(VA)		450(VB)		500(VC)	
	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)
1(1R0)							8×12	70	8×12	80	8×12	80		
1.8(1R8)							8×12	75	10×12	85	10×12	100		
2.2(2R2)							8×12	80	10×12	90	10×12	110	10×12	110
3.3(3R3)							10×12	100	10×16	110	10×16	150	10×16	150
4.7(4R7)	8×12	70			10×12	100	10×16	150	10×16	150	10×20	180	10×20	180
6.8(6R8)	8×12	80			10×16	110	10×16	180	10×20	180	10×20	180	10×20	180
10(100)	10×16	130	10×16	250	10×16	180	10×20	250	12.5×20	250	12.5×20	280	12.5×20	280
15(150)	10×16	150	10×20	250	10×16	280	12.5×20	280	12.5×20	280	12.5×25	330	12.5×25	350
22(220)	10×20	200	10×20	250	10×20	300	12.5×20	300	12.5×25	310	16×25	330	16×25	350
33(330)	10×20	250	12.5×20	300	12.5×20	350	12.5×25	330	16×25	350	16×30	380	16×30	380
47(470)	12.5×20	300	12.5×20	300	12.5×25	380	16×25	350	16×30	380	18×30	430	18×30	430
68(680)	12.5×25	380	12.5×25	380	16×25	430								
100(101)	16×25	660	16×25	600	16×30	650								
220(221)	16×30	720	18×30	720										

(1) 外形尺寸 Case Size D×L(mm)

(2) 最大允许纹波电流 Max allowable ripple current (mA rms +105℃,100KHz)

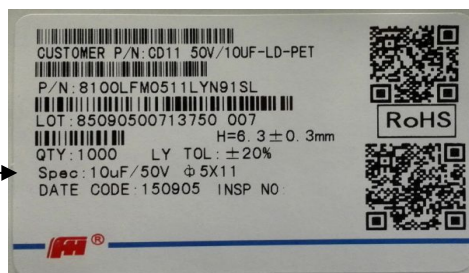
6.1 客户料号与风华物料对照表 Customer P/N and Fenghua P/N collate list

客户 P / N	风华 P / N
--	8101LCM0511RTN0110



7. 包装 PACKING

7.1 包装标签 PACKING LABEL



规格、尺寸 Specification and dimensions

批号的填写 LOT:

1	2	3	4	5	6	7	8	9	10	11	12	13	14
---	---	---	---	---	---	---	---	---	----	----	----	----	----

类别 年份 月份 日期 区别号

Sort Year Month Date Discriminate mark

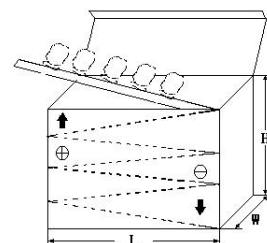
流传单号码

Sequence number

7.2 编带产品按下图包装

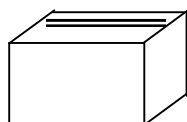
Taped capacitors are packed into carton, according to the following drawing.

ΦD	Qty. (Pcs)	L(电容高度)≤22mm	L(电容高度)=25±2mm
		L×W×H(mm)	L×W×H(mm)
Φ5	2000	328×235×50	328×235×57
Φ6.3	1500		
Φ8	1000		
Φ10	600		
Φ12.5	400		
Φ16	250		
Φ18	200		



7.3 散包装按下图包装方式

Bulk packing capacitors are packed into PVC bag, inner box and carton according to the following drawings.



内盒
inner box



外箱
carton

7.4 散装、编带品外包装箱不干胶标签，实用尺寸为 167.5mmX97.5mm。

The dimension of the label on the carton is 167.5mmX97.5mm

		广东风华高新科技股份有限公司 FENGHUA ADVANCED TECHNOLOGY HOLDING CO., LTD.			
装箱清单号: LH201605100007		箱号: 4/5			
客户名称	E		业务员		
订单号: SA20160428170D	业务部: 华北业务部		净重Kg: 11.5	毛重Kg: 14.3	
序号	型号规格	客户料号	客户PO	数量 (件)	备注
1	8220MFMAB20RGN91FF 22uF/350V Φ12.5X20	PBEH-202203100374	868209642	3.2	
合计				3.2	
			QA 2016-05-10 PASS		
日期: 16/05/10					

8. 贮存方法 STORAGE METHODS

保存期限: 1 年, 超一年后, 需对产品重新加工作电压老练后才使用。

如果没有其他规定, 标准的测试、检验环境条件如下所示:

环境温度: 5 至 35℃; 相对湿度: 45 至 85%; 大气压力: 86kpa 至 106kpa。

如果对测试结果有异议, 可以在以下条件测试:

环境温度: 20±2℃; 相对湿度: 60 至 70%; 大气压力: 86kpa 至 106kpa。

Storage life: 1 year, after a year, the product need to be recharged before use.



Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests are as follows.

Ambient temperature: 5 to 35℃ Relative humidity: 45 to 85% Air pressure: 86kpa to 106kpa.

If there may be doubt on the results, measurements shall be made within the following limits.

Ambient temperature: 20±2℃ Relative humidity: 60 to 70% Air pressure: 86kpa to 106kpa.

9. 其它说明 OTHERS

9.1 铝电解电容器使用注意事项 Important information on the application of aluminium electrolytic capacitors

(1).直流铝电解电容器应按正确的极性使用 DC electrolytic capacitors are polarized

当直流铝电解电容器被反极性接入电路时, 电容器会导致电子线路短路, 由此产生的电流会引致电容器损坏。若电路中有可能在负引线施加正极电压, 请选用无极性产品。

When reverse voltage is applied on DC electrolytic capacitor, the capacitor will become short-circuited please use non-polarized capacitors in the circuit or the capacitor will be damage due to abnormal current flows through the capacitors since the circuit where the positive voltage may be applied to the cathode terminal.

(2).在额定工作电压以下作用 Use capacitor within rated voltage

当电容器上所施加电压高于额定工作电压时, 电容器的漏电流将上升, 其电气特性将在短时期内劣化直至损坏。请注意电压峰值勿超出额定工作电压。

When capacitor is used at higher voltage than the rated voltage, leakage current increases, characteristics drastically deteriorate and damage in a short period may occur as a result. Please take extra caution that the peak voltage should not exceed the rated voltage.

(3).作快速充放电使用 Charge and discharge application.

当常规电容器被用作快速充电用途。其使用寿命可能会因为容量下降, 温度急剧上升等而缩减

When aluminum electrolytic capacitors for general purpose are employed in rapid charge and discharge application, its life may be shorted by capacitance decreasing, heat rising, etc.

(4).电容器贮存 Store the capacitor.

当铝电解电容器作了长期贮存后, 其漏电流通常升高, 贮存温度愈高, 漏电流上升愈快。因此应注意贮存环境的选择, 在电容器上施加电压后, 漏电流值将不断下降, 在铝电解电容器的漏电流值上升对电路有不良影响的, 请在使用前充电处理。

Increased leakage current is common in aluminum capacitors which have been stored for long period of time. The Higher the storage temperature, the higher the leakage current increase, therefore please take precautions concerning the storage location. The leakage current decreases gradually as voltage is applied to the capacitor. In cases where increased leakage current causes problems in the circuit, apply voltage (aging) before using.

(5).施加纹波电流应小于额定值 Ripple current applied to capacitor should not exceed the rated value.

施加纹波电流超过额定值后, 会导致电容器体过热, 容量下降, 寿命缩短。所施加纹波电压的峰值应小于额定工作电压。

Excessive heat will reduce capacitance and result in shortened life of capacitor if ripple currents exceeding the specified rated value are applied. The peak value of the ripple voltage should be less than the rated voltage.

(6).使用环境温度 Ambient temperature.

铝电解电容器的使用寿命会受到环境温度的影响。据科学统计, 使用环境温度下降 10℃其使用寿命增加 1 倍。

Its ambient temperature closely affects the life of an aluminum electrolytic capacitor. It is generally stated, that life doubles for each 10℃ decrease in temperature.

(7).引出线强度 Lead stress

当拉力施加到电容器引出线, 该拉力将作用于电容器内部, 这将导致电容器内部短路, 开路或漏电流上升。在电容器焊装到电路板, 请勿强烈摇动电容器。

When a strong force is applied to the lead wires or terminals, stress is put on the internal connections. This may result in short circuit, open circuit or increased leakage current. It is not advisable to bend or handle a capacitor after it has been soldered to the PCB board.

(8).焊接过程耐热性 Heat resistance at the soldering process

铝电解电容器装至电路板进行浸焊或波峰焊时, 其塑料套管可能因焊接时间过长、温度过高而发生破裂或二次收缩。

In the dip soldering process of PCB board with aluminum electrolytic capacitors mounted, secondary shrinkage or crack of PVC sleeve may be observed when solder temperature is too high or dipping time is too long.

(9).电路板的安装孔距及安装位置 Hole pitch and position of PCB board.

电路板安装孔的设计应与产品说明书的引线脚距相一致, 如果将电容器强行插入孔距不配套的电路板, 那么会有应力作用于引出线, 这将导致短路或漏电流上升。

PCB board must be designed so its hole coincides with the lead pitch (lead spacing) of the capacitor specified by the catalog or specifications. When a capacitor is forcibly inserted into an unmatched hole, a stress is put on the leads. This could result in a short circuit or increased leakage current.

9.2 本产品不含铅、镉等元素 This product does not include Plumbum or Cadmium.